

2^o Encontro Ibérico de Fluidos Supercríticos Encuentro Ibérico de Fluidos Supercríticos



EIFS2022
Coimbra- Portugal



Book of abstracts

28 Fevereiro - 2 Março
28 Febrero - 2 Marzo



Book of abstracts

This book contains the abstracts presented at the Second Iberian Meeting on Supercritical Fluids (2º Encuentro Ibérico de Fluidos Supercríticos/2º Encontro Ibérico de Fluidos Supercríticos), held in Coimbra – Portugal, on 28 February-2 March 2022.



Second Iberian Meeting on Supercritical Fluids
(2º Encuentro Ibérico de Fluidos Supercríticos/
2º Encontro Ibérico de Fluidos Supercríticos)

Book of Abstracts

**Second Iberian Meeting on Supercritical Fluids
28 February – 2 March 2022
Faculty of Sciences and Technology
Universidade de Coimbra**

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I.S.B.N.: 978-84-09-38644-4



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Oral Sessions

Scale-up of supercritical CO₂ extraction process for production of milk thistle extract

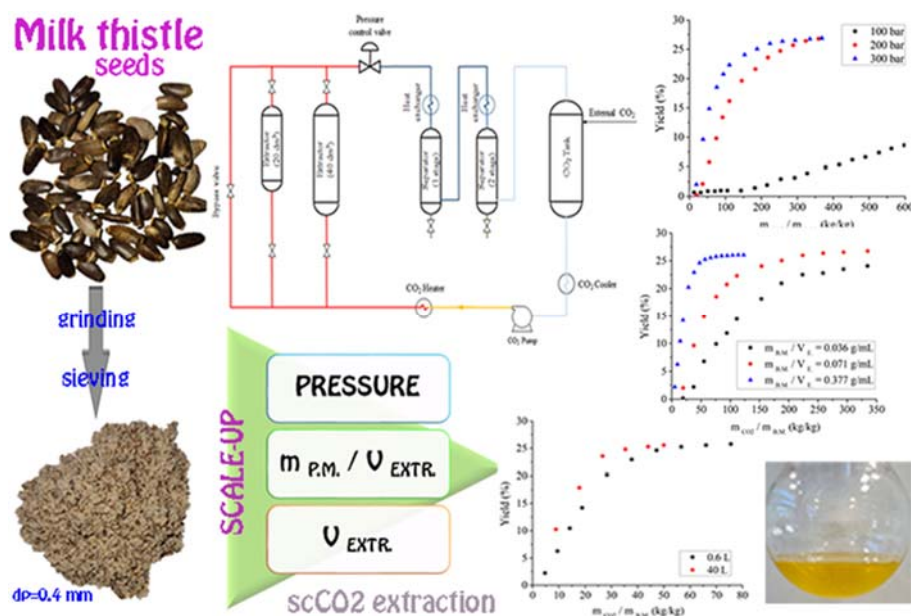
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GRAPHICAL ABSTRACT



ABSTRACT

Milk thistle (*Silybum marianum*, Asteraceae) is a plant used in traditional medicine from ancient times mostly for treatment of liver disorders [1,2]. Nowadays it is an industrially valuable crop for preparation of herbal supplements reaching total sales of 16 million USD in the USA market [2]. The separation of valuable bioactive compounds from plant materials can be performed by several methods using organic and inorganic solvents. Nevertheless, supercritical fluid extraction (SFE) that employs CO₂ is considered a green alternative to other conventional extraction methods. In order to be economically viable, the SFE process should be optimized by selection of appropriate pressure and temperature conditions followed by a scale-up. The scale-up of the SFE process can be performed by keeping constant: the ratio of scCO₂ flow rate to mass of bed raw material, the ratio of bed length and bed diameter or dimensionless number such as Reynolds number [3]. This study presents the scale-up of the SFE process, first by selection of optimal pressure (100, 200 and 300 bar) at moderate temperature of 40 °C using a lab scale unit (0.6 L),

following by selection of optimal CO₂ consumption per used plant material as well as optimal ratio of plant material mass per volume of extractor. Optimal parameters were further tested using a semi-industrial scale unit (40 L). The highest extraction yield obtained was 27%. The performed scale-up study showed a good agreement between lab and pilot scale units. The qualitative analysis performed using GC/MS showed that obtained extracts contained around 80% of unsaturated fatty acids. The quantitative analysis performed using GC/FID confirmed that predominant fatty acids were oleic and linoleic acids with a content in the range of 191-234 mg/g and 445-514 mg/g, respectively (depending on the SFE pressure). Total phenolic compounds were estimated in each extract by the Folin–Ciocalteu assay reaching ca. 90 mg GAE/g. The free radical scavenging capacity was analyzed by the DPPH assay showing value of IC₅₀ (concentration of extract required for the 50% decrease in absorbance of the blank) to be ca. 13 mg/mL.

ACKNOWLEDGEMENTS

Author S. Milovanovic acknowledges the scholarship from the Polish National Agency for Academic Exchange (NAWA, Warsaw, Poland) - the agreement number PPN/ULM/2020/1/00023/U/00001. This work was carried out in the frame of the COST-Action "Green Chemical Engineering Network towards upscaling sustainable processes" (GREENERING ref. CA18224) funded by the European Commission. This work was supported by the Ministry of Education, Science and Technological Development of the Republic of Serbia (Contract No. 451-03-68/2021-14/200135).

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