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**The functional potential of immortelle (*Helichrysum italicum*) based edible films reinforced with proteins and hydrogel particles**

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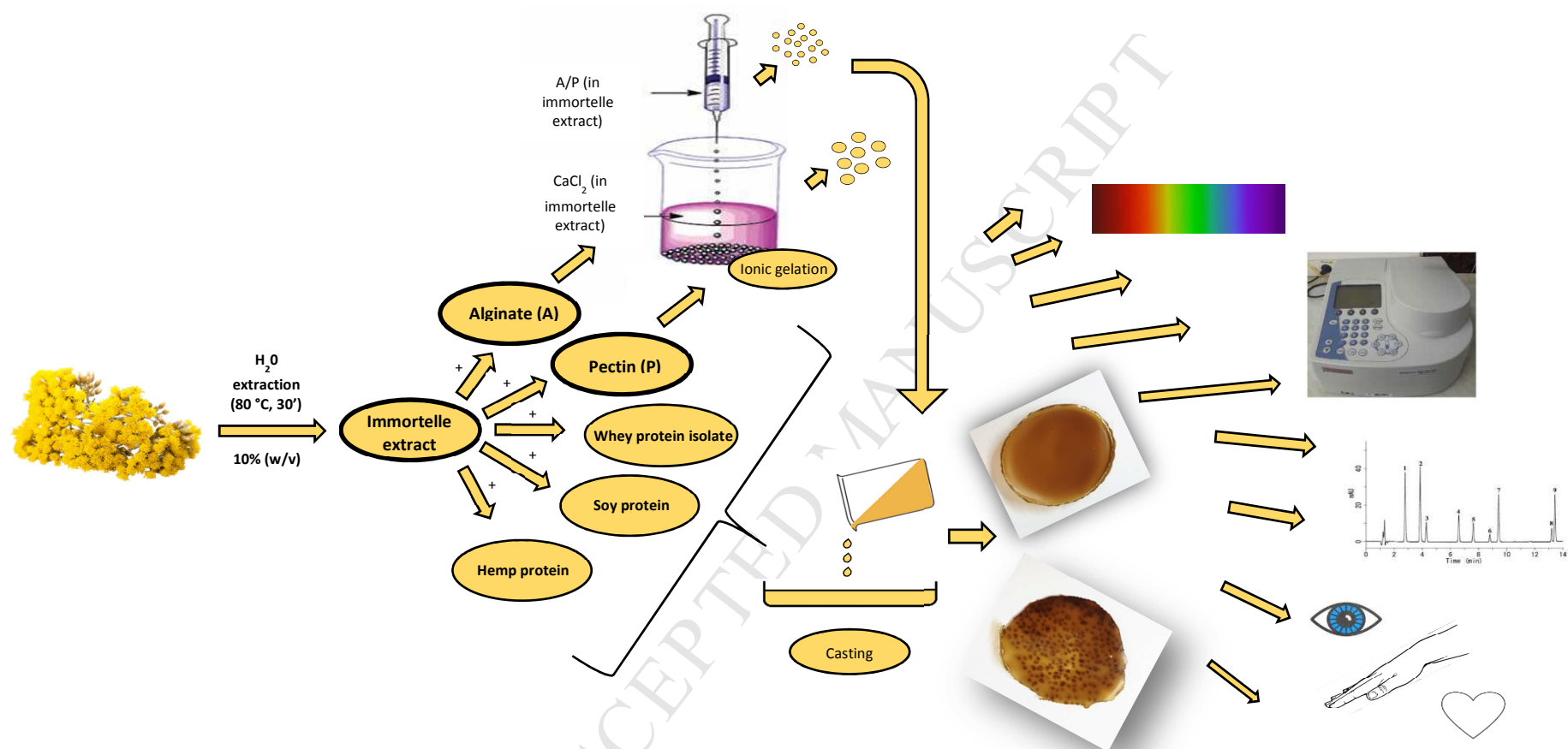
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## Graphical abstract



**1 ABSTRACT**

2           Since most studies regarding immortelle (*Helichrysum italicum*) are focused on the  
3 properties and composition of its essential oil, the aim of this study was to develop edible  
4 films based on immortelle water extract. Alginate and pectin combined with various proteins  
5 served as carriers for the formulation of biodegradable films and hydrogel particles. Films  
6 with different biopolymers and incorporated hydrogel particles were prepared by casting  
7 method and hydrogel particles were produced by ionic gelation. The bioactive profile (the  
8 content of total (TPC) and specific polyphenols, hydroxycinnamic acids (HCAC) and  
9 antioxidant capacity (AC)) of the developed matrices was characterized using  
10 spectrophotometric methods and high performance liquid chromatography (HPLC). Zeta-  
11 potential and rheological properties of alginate- and pectin-based film-forming solutions and  
12 physico-chemical (color, particle size, film thickness, dry matter content) and sensory  
13 properties of the developed particles and films were evaluated. The highest TPC (31.31 mg  
14 GAE/g sample) and HCAC (27.20 mg CAE/g sample) as well as the highest AC (0.15 mmol  
15 TE/g sample) was determined in pectin-based films. The addition of proteins decreased the  
16 content of the examined bioactive parameters, while the addition of hydrogel particles altered  
17 their physico-chemical properties. The obtained results indicate a great application potential  
18 of the developed biodegradable matrices.

19 **Keywords:** Antioxidant capacity, Coating films, Immortelle, Ionic gelation, Polyphenols

20

## 21 1. INTRODUCTION

22 Due to the growing consumer interest in natural, high-quality, and safe foods with  
23 prolonged shelf-life, the accelerated increase of the number of innovations in the field of food  
24 packaging has been noted in the recent years. The technological advances in the development  
25 of biodegradable materials greatly contributed to the deployment of innovative, functional  
26 edible films as packaging materials. Edible films are generally defined as thin layers of edible  
27 materials on or between food components. A great advantage of this type of food packaging is  
28 the ability of its consumption along with food, thus reducing the amount of waste.

29 Beside the basic barrier properties, edible films produced using natural biopolymers  
30 possess many other desirable characteristics, such as the prevention of oxygen, water, carbon  
31 dioxide, lipid, and flavor migrations from the ambience into food products, the antimicrobial  
32 activity, texture enhancement, prolongation of shelf life, etc. Hydrocolloids (polysaccharides  
33 and proteins), lipids, and their combinations are the most commonly used natural biopolymers  
34 for the production of edible films. There are several possibilities for using polymers in edible  
35 film formulations; they can be produced using single polymers, mixtures of two or more  
36 polymers, or multiple polymers by layering them (Garcia, Gomez-Guillen, Lopez-Caballero,  
37 & Barbosa-Canovas, 2016). Combining the polymers for the deployment of edible films  
38 contributes to the enhancement of their mechanical and barrier properties (Bertuzzi &  
39 Slavutsky, 2016).

40 One of the latest trend in food technology is the production of edible films enriched  
41 with various bioactive ingredients in order to improve their functional properties. For the  
42 stated purpose, the most commonly used bioactive ingredients are polyphenols due to their  
43 strong antioxidant properties, which help to protect the films and, therefore, the components  
44 of food, from oxidation and microbial deterioration. The use of polyphenols from herbal  
45 extracts as bioactive ingredients in edible film formulations was the focus of several recent

46 studies, such as the one by Norajit, Kim, & Ryu (2010), who analyzed alginate-based films  
47 containing ginseng (*Panax ginseng*) extract.

48 One of the plant species which represents a rich source of polyphenols (mostly  
49 flavonoids and hydroxycinnamic acids) and has a high antioxidant potential (Tagliatalata-  
50 Scafati et al., 2013) is immortelle (*Helichrysum italicum*), which belongs to the family  
51 *Asteraceae*. It is an evergreen plant native to the Mediterranean area, whose leaves and  
52 flowers are known to possess many biological properties which include antimicrobial, anti-  
53 inflammatory, antioxidant, and antiviral activities (Guinoiseau et al., 2013).

54 Given the above, the aim of this research was to develop pectin- and alginate-based  
55 edible films with and without the incorporated alginate and pectin hydrogel particles  
56 containing immortelle extract and examine their physico-chemical, bioactive, and sensory  
57 properties. Furthermore, this study was focused on examining the effect of incorporation of  
58 hydrogel particles into the film-forming polymer solutions in relation to “plain” films using  
59 the Weibull model-fitting method.

## 60 2. MATERIALS AND METHODS

### 61 2.1. Chemicals

62 Immortelle (*Helichrysum italicum*) flowers, soy protein, and hemp protein were purchased  
63 in a local organic store. Sodium alginate (molecular weight: 80-120 kDa), gallic acid, Trolox  
64 (6-hydroxy-2,5,7,8-tetramethylchromane-2-carboxylic acid), potassium peroxodisulfate,  
65 sodium nitrate, sodium molybdate, and ABTS (2,2'-azinobis(3-ethylbenzothiazoline-6-  
66 sulphonic acid)) were obtained from Sigma-Aldrich (Steinheim, Germany). Folin-Ciocalteu  
67 reagent, sodium carbonate (anhydrous), ethanol, calcium chloride, and hydrochloric acid were  
68 supplied by Kemika (Zagreb, Croatia). Low methoxyl pectin (molecular weight: 70-140 kDa)  
69 and whey protein isolate were supplied by Davisco Foods International (Le Seur, MN, USA).

70 Methanol was retrieved from J.T.Baker (Deventer, Netherlands) and sodium hydroxide from  
71 Gram-mol (Zagreb, Croatia). All reagents were of analytical or HPLC grade.

## 72 **2.2. Preparation of immortelle extract**

73 Immortelle flowers were air-dried at room temperature and ground using a domestic  
74 grinder Braun KSM2 (Braun, Kronberg, Germany). The extraction was carried out by pouring  
75 100 mL of distilled water heated to 80 °C over 10 g of ground plant material and stirring on a  
76 magnetic stirrer RT 5 Power IKAMAG (Keison Products, Chelmsford, UK) for 30 min. The  
77 obtained extract was filtered through a metal strainer and a 4-layer cotton gauze (the plant  
78 residue was well pressed to minimize the loss of extract) and filled up to 100 mL.

## 79 **2.3. Encapsulation in alginate and pectin delivery systems**

80 The preparation of hydrogel particles was carried out by using internal ionotropic  
81 gelation of sodium alginate and pectin. Alginate (4 g/100 mL) and pectin (3 g/100 mL)  
82 solutions were prepared by dissolving the polymers in the previously prepared immortelle  
83 extract by stirring overnight. The prepared encapsulant solutions were dripped through a  
84 syringe with a stainless steel needle (18-22 Gauge) into the cross-linking solution consisting  
85 of 2 g/100 mL calcium chloride dissolved in the immortelle extract. After the ion-exchange,  
86 the hydrogel particles were allowed to stir gently in the solution and then stored in the  
87 immortelle extract until analyses.

## 88 **2.4. Preparation of edible films**

89 Alginate- and pectin-based edible films were prepared by using a casting method.  
90 First, alginate - A (4 g/100 mL), pectin - P (3 g/100 mL), whey protein isolate - WPI (5 g/100  
91 mL), soy protein - SP (5 g/100 mL), and hemp protein - HP (5 g/100 mL) solutions were  
92 prepared by dissolving the polymers in immortelle extract on a magnetic stirrer at ambient

93 temperature overnight. The polysaccharide solutions were then mixed with proteins in a ratio  
94 of 1:1 on a magnetic stirrer. Edible films with incorporated alginate and pectin hydrogel  
95 particles (hp) were prepared with the addition of 2 g formulated particles per 100 g of edible  
96 film. All film solutions, 10 g each, were cast evenly into a Petri dish and allowed to dry at  
97 room temperature for at least 3 d (whereby the temperature and relative humidity were not  
98 controlled), peeled off from the surface of the Petri dish, and stored in a desiccator until the  
99 analyses.

100 Combining alginate and pectin with various proteins and formulating edible films with  
101 and without the incorporated hydrogel particles resulted in the development of 16 samples in  
102 total: 8 alginate-based ( $A_{\text{contr.}}$ ,  $A_{\text{hp}}$ , A-WPI, A-WPI<sub>hp</sub>, A-SP, A-SP<sub>hp</sub>, A-HP, A-HP<sub>hp</sub>) and 8  
103 pectin-based ( $P_{\text{contr.}}$ ,  $P_{\text{hp}}$ , P-WPI, P-WPI<sub>hp</sub>, P-SP, P-SP<sub>hp</sub>, P-HP, P-HP<sub>hp</sub>).

104 Edible films developed using formulations containing only alginate and pectin ( $A_{\text{contr.}}$ ,  
105  $P_{\text{contr.}}$ ) served as control samples in all analyses.

#### 106 **2.4. Determination of zeta-potential and rheological properties of alginate- and pectin-** 107 **based film-forming solutions**

108 The zeta-potential was measured by the principle of photon-correlation spectroscopy  
109 using the Zetasizer Nano Series device (Malvern Instruments Ltd., Malvern, UK). The  
110 measurements were performed at room temperature in triplicate and the results were  
111 expressed as mean values with the corresponding standard deviations.

112 The rheological behavior of film forming solutions was investigated by using a  
113 Discovery Hybrid Rheometer HR2 (TA Instruments, Newcastle, UK) and non-oscillatory  
114 (steady) shear measurements in the parallel plate mode (diameter 25 mm; gap 1000  $\mu\text{m}$ ).  
115 Steady-shear viscosity of film forming solutions was measured in the shear rate range from 1  
116 to 1000/s at 25 °C. All measurements were performed in triplicate.



## 117 2.5. Determination of physico-chemical properties of formulated hydrogel particles and 118 edible films

119 The dry matter content (DM) of formulated hydrogel particles and edible films was  
120 determined using the gravimetric method (by sample mass determination before and after  
121 drying at 105 °C to constant mass) according to AOAC (1995).

122 The size of the particles was determined using the Dino-Lite calibration plate  
123 (minimum distance=0.2 mm). The results were expressed as the mean of 10 consecutive  
124 measurements with the corresponding standard deviations.

125 The color of the obtained particles and edible films was evaluated using a colorimeter  
126 (Konica Minolta, Sensing, Japan) and the readings of L\* (lightness), a\* (redness), and b\*  
127 (yellowness) parameters were recorded on several different locations on each film. The total  
128 color difference was calculated according to the equation:

129  $\Delta E = \sqrt{(L_0^* - L^*)^2 + (a_0^* - a^*)^2 + (b_0^* - b^*)^2}$ , where subscript “0” refers to the value of  
130 immortelle extract (for the hydrogel particles’ color evaluation) or the “plain” alginate or  
131 pectin edible films (for the edible films’ color evaluation). Based on  $\Delta E$  values, the color  
132 deviation from the reference sample was estimated according to the following criteria:  
133  $\Delta E < 0.2$  (no visible color difference);  $\Delta E = 0.2-1$  (noticeable color difference);  $\Delta E = 1-3$  (visible  
134 color difference);  $\Delta E = 3-6$  (well visible color difference);  $\Delta E > 6$  (apparent color deviation)  
135 (Petrović, Milković, & Valdec, 2013). The results for both groups of samples (hydrogel  
136 particles and edible films) were expressed as mean values with the corresponding standard  
137 deviations.

138 The thickness of alginate and pectin films was measured using a digital hand-held  
139 micrometre Micromar 40 EX (Mahr GmbH, Göttingen, Germany). The measurements were  
140 made on at least six random locations on each film and the results were expressed as mean  
141 values with the corresponding standard deviations.

## 142 **2.6. Determination of bioactive profile and encapsulation efficiency**

143 The contents of total polyphenols (TPC), hydroxycinnamic acids (HCAC), and  
144 antioxidant capacity (AC) entrapped in the obtained hydrogel particles were estimated by  
145 dissolving a known amount of particles in 2 g sodium citrate dissolved in the extract on a  
146 magnetic stirrer at ambient temperature until complete dissolution, while the determination of  
147 TPC, HCAC, and AC in the developed edible films was carried out by dissolving a known  
148 amount of films in diluted ethanol (10 mL ethanol in 100 mL of water) on a magnetic stirrer  
149 under the same conditions. TPC was determined using a spectrophotometric Folin-Ciocalteu  
150 assay according to Singleton & Rossi (1965), HCAC using the Arnow reagent assay  
151 (European Pharmacopoeia, 2002), and AC by the DPPH (Brand-Williams, Cuvelier, &  
152 Berset, 1995) and ABTS (Re et al., 1999) radical scavenging assays. The percentage of  
153 loading efficiency in the formulated hydrogel particles was calculated as the ratio between  
154 TPC or HCAC in the citrate solution of dissolved beads and their respective content in the  
155 initial solution.

156 The contents of specific polyphenols were determined by HPLC analysis. The samples  
157 prepared for the determination of TPC, HCAC, and AC were diluted with water and filtered  
158 through a 0.45  $\mu\text{m}$  filter (Nylon Membranes, Supelco, Bellefonte, USA). 10  $\mu\text{L}$  of sample was  
159 injected for the HPLC analysis using the Agilent 1100/1200 Series HPLC device (Agilent,  
160 Santa Clara, USA), a Photodiode Array Detector (PAD) (Agilent, Santa Clara, USA), and a  
161 reversed-phase column ACE Excel Ultra Robust UHPLC C-18 column (ACE, London, UK)  
162 (250 x 4.6 mm i.d.). A modified method by Gonçalves et al. (2016) was used for the analysis,  
163 whereas the solvents consisted of 2 g/100 mL re-distilled formic acid (solvent A) and  
164 methanol (solvent B) at a flow rate of 1 mL/min, starting with 5% B and using a gradient  
165 finishing at 100% B (60 min). The chromatograms were recorded at 320 nm. The detection  
166 was performed with a PAD by scanning between 200-400 nm, with a resolution of 2.0 nm.

167 The specific bioactive compounds were identified by comparing their retention times with  
168 those of the standards. The data acquisition was conducted using the Chemstation LC 3D  
169 Systems software (Rev. B.04.02). All analyses were performed in a triplicate and the results  
170 were expressed as mean values with the corresponding standard deviations.

## 171 **2.7. Determination of release profiles of polyphenols and antioxidant capacity from the** 172 **developed hydrogel particles and edible films; The Weibull model-fitting**

173 The release of total polyphenols (TP), hydroxycinnamic acids (HCA), and AC was  
174 determined from the developed edible films with incorporated hydrogel particles in simulated  
175 gastric (SGF - simulated gastric fluid, pH=1.2) and intestinal (SIF – sodium-phosphate buffer,  
176 pH=7.4) conditions. In addition, in order to evaluate the effect of the incorporated hydrogel  
177 particles into the films, the release of polyphenols was observed from the films developed  
178 without the particles, as well as from plain hydrogel particles. For the analysis, a known  
179 amount (0.6 g) of hydrogel particles or edible films was suspended in 30 mL of SGF  
180 incubated at 37 °C for 2 h on a magnetic stirrer at 100 rpm. 2 mL of supernatant was taken for  
181 the analysis at defined time intervals. After the exposure to simulated gastric conditions, the  
182 particles and edible films were recovered by filtration and suspended in 30 mL of SIF under  
183 the previously described conditions. The release kinetics was determined by evaluating the  
184 TPC and HCAC, as well the retained AC as described in the previous paragraph (2.6.).

185 The experimentally determined release profiles of HCA were also fitted to the Weibull  
186 two-parameter model to the entire polyphenol release curve data given by the equation:  
187  $M_t/M_\infty = 1 - \exp(-at^b)$ , where  $M_t$  is the mass of the polyphenol released at time  $t$ ,  $M_\infty$  is  
188 the mass of the released polyphenol at equilibrium, and  $a$  and  $b$  are constants.

## 189 **2.8. Sensory evaluation of the developed edible films**

190 The sensory evaluation of edible films was carried out by using a hedonic score scale  
191 of 1-9, where 9 indicates a highly desirable quality and 1 signifies a defective product  
192 (Ozdemir & Floros, 2008). 30 trained panelists participated in the sensory evaluation. The  
193 sensory evaluation of the developed edible films included an assessment of appearance, color,  
194 transparency, elasticity, and general acceptability. The results were expressed as mean values  
195 of the ratings assigned to each parameter.

## 196 **2.9. Statistical analysis**

197 The statistical analysis of the obtained results was conducted by using the SPSS  
198 Statistics 17.0 software in order to determine the average value and standard error. The  
199 variance analysis (Tukey HSD ANOVA test; significance level of  $\alpha=0.05$ ) was performed in  
200 order to examine the effect of different polysaccharide and polysaccharide-protein carriers on  
201 physico-chemical and bioactive parameters of the developed edible films.

## 202 **3. RESULTS AND DISCUSSION**

### 203 **3.1. Zeta-potential and rheological properties**

204 Table 1 displays the zeta-potential of alginate- and pectin-based film-forming  
205 solutions. All samples exhibited negative zeta-potentials, indicating that the developed films  
206 contained a negative net charge at neutral pH originating from carboxyl groups present in the  
207 polysaccharide chains. The zeta-potential values obtained for pectin solutions were a bit less  
208 electronegative than those obtained for alginate solutions, which is in accordance with the  
209 previous findings (Tello et al., 2015). The results indicate the existence of electrostatic  
210 repulsions between the polymers and the absence of phase separation.

211 Fig. 1 depicts the effect of shear rate on the apparent viscosity for the alginate-protein  
212 and pectin-protein dispersions as well as for “plain” alginate and pectin solutions and protein

213 dispersions. In all cases, typical shear thinning behavior with non-Newtonian (pseudoplastic)  
214 features was detected. Additionally, pectin-protein blends exhibited a greater pseudoplastic  
215 character (increase in the slope of the curves) than alginate-protein formulations.

### 216 **3.2. Physico-chemical properties**

217 The formulated alginate and pectin hydrogel particles as well as the developed edible  
218 films were examined for their physico-chemical properties: DM, size/thickness, and color  
219 (Table 2).

220 As expected, alginate and pectin particles exhibited low DM inside the matrix.  
221 Alginate particles contained 6.88 g DM per 100 g of edible film (g/100 g), while pectin  
222 particles contained 8.06 g/100 g DM, which is in accordance with the results by Belščak-  
223 Cvitanović et al. (2015) who found that up to 95% of water is retained in the ionic gelation-  
224 obtained beads based on alginate and pectin. On the other hand, the developed edible films  
225 contained high DM, which varied from 89.55-92.10 g/100 g in alginate-based films and  
226 91.40-92.71 g/100 g in pectin-based ones. The formulated particles exhibited a relatively  
227 unimodal particle size distribution. Also, alginate particles were smaller in size compared to  
228 the pectin beads, which was previously reported in the study by Tello et al. (2015).

229 The thinnest films were those developed using “plain” alginate and pectin (98.83  $\mu\text{m}$   
230 and 93.33  $\mu\text{m}$ , respectively), while the reinforcement of biopolymers with proteins resulted in  
231 the development of thicker films, ranging from 99.67-325.83  $\mu\text{m}$  in the case of alginate-based  
232 films and 137.33-377.67  $\mu\text{m}$  in the case of those based on pectin (Table 2). Alginate-based  
233 edible films were generally a lot thinner than the pectin-based ones. As expected, the  
234 incorporation of hydrogel particles, whose average size was 1940  $\mu\text{m}$  (alginate particles) and  
235 3080  $\mu\text{m}$  (pectin particles), increased the thickness of the developed films.

236 Even though both kinds of particles exhibited large color deviations ( $\Delta E$  values) when  
237 compared to the immortelle extract, the color difference between pectin hydrogel particles and

238 the extract is a lot less pronounced than that between alginate particles and the extract.  
239 According to the calculated  $\Delta E$  values, the color difference of alginate-based films in regard  
240 to the edible film formulated with “plain” alginate ranged from visible ( $A_{hp}$ ,  $A-WPI_{hp}$ ) and  
241 well visible ( $A-WPI$ ,  $A-SP_{hp}$ ) to apparent color deviations ( $A-SP$ ,  $A-HP$ ,  $A-HP_{hp}$ ). In pectin-  
242 based films, the differences in color in comparison to “plain” pectin edible films are more  
243 pronounced, varying from well visible ( $P-SP$ ) to apparent color deviations ( $P_{hp}$ ,  $P-WPI$ ,  $P-$   
244  $WPI_{hp}$ ,  $P-SP_{hp}$ ,  $P-HP$ ,  $P-HP_{hp}$ ).

### 245 3.3. Encapsulation efficiency and bioactive profile

246 Fig. 2 displays the encapsulation efficiencies of TP, HCA, and the retained AC in the  
247 formulated alginate and pectin hydrogel particles. As can be seen, pectin particles exhibited a  
248 higher encapsulation efficiency of TP and HCA, as well as a higher efficiency of retaining the  
249 AC than the alginate ones. Similar results were obtained in the study by Tello et al. (2015),  
250 where using pectin as a carrier for the internal ionotropic gelation/emulsification of sunflower  
251 oil and model oil increased the encapsulation efficiency of lipids.

252 Since all edible film formulations contained immortelle extract, which represents a  
253 rich source of polyphenols, the developed edible films also contained high TPC, HCAC, and a  
254 high AC. However, as can be seen from Fig. 3, the reinforcement of alginate and pectin  
255 formulations with proteins generally contributed to the reduction of TPC, HCAC, and AC  
256 when compared to “plain” alginate or pectin edible films. A possible explanation of such  
257 occurrence might lie in the formation of soluble and insoluble protein–polyphenol complexes,  
258 which could potentially aggravate the analysis and quantification of polyphenols in the  
259 samples containing high concentrations of herbal-origin polyphenols and various proteins.  
260 However, the experimental data relating to the structural basis for protein–polyphenol  
261 interactions are rather limited. Particularly, studies have often been limited to the interactions  
262 of particular proteins or a narrow range of polyphenols. Future research studies need to

263 address the interactions of a range of proteins and polyphenols in order to furtherly clarify the  
264 functioning of the structure–activity relationships, which may also influence the fate of the  
265 polyphenols *in vivo* (Papadopoulou & Frazier, 2004). As can be seen from Table 3, the most  
266 abundant polyphenolic compounds present in the developed films and immortelle extract were  
267 caffeic acid (CA), chlorogenic acid (ChlA), and its derivatives (ChlA<sub>D</sub>), whereby ChlA, and  
268 especially ChlA<sub>D</sub>, dominated the bioactive composition of the samples. CA was determined in  
269 edible films in relatively small concentrations compared to ChlA and ChlA<sub>D</sub>, ranging between  
270 6.79 mg/L (A-HP) and 54.71 mg/L (A<sub>contr.</sub>), while the immortelle extract contained the highest  
271 content of CA (90.36 mg/L). Similarly to the results obtained in this study, de la Garza et al.  
272 (2013) also reported on high contents of CA, ChlA, and ChlA<sub>D</sub> in immortelle extract obtained  
273 by a mixture of water and methanol as extractants, whereby the content of CA was also  
274 significantly ( $p < 0.05$ ) lower than that of ChlA and ChlA<sub>D</sub>. Regarding the developed edible  
275 films, the content of CA was higher in most pectin-based samples than in those developed  
276 using alginate. The films developed using “plain” alginate and pectin were more abundant in  
277 CA than the films with incorporated hydrogel particles or those reinforced with proteins. As  
278 stated above, the determined contents of ChlA and ChlA<sub>D</sub> were much higher in comparison to  
279 the contents of CA, with the contents of ChlA ranging from 61.32 mg/L (A<sub>contr.</sub>) to 310.96  
280 mg/L (P<sub>contr.</sub>), and ChlA<sub>D</sub> from 679.85 mg/L (A<sub>contr.</sub>) to 2482.17 mg/L (P<sub>contr.</sub>). No significant  
281 difference ( $p > 0.05$ ) between alginate- and pectin-based edible films was observed regarding  
282 the content of ChlA<sub>D</sub>, while pectin-based films were more abundant in ChlA<sub>D</sub> in comparison  
283 to those based on alginate. In general, most edible films with incorporated hydrogel particles  
284 were more abundant in ChlA than those without the particles, with contents of ChlA being up  
285 to 2.7 times higher in the films with than without the particles (among the same group of  
286 samples; e.g. alginate- and pectin-based ones), indicating a high potential of incorporation of

287 hydrogel particles into edible film formulations which, according to the results of this study,  
288 furtherly enriches the already notable bioactive composition of such innovative food matrices.

### 289 **3.4. Release kinetics of polyphenols and antioxidant capacity**

290 As can be seen from Fig. 4, the release of TP and HCA from the majority of the  
291 developed alginate- and pectin-based films was markedly prolonged and gradually increasing,  
292 both in SGF and in SIF. Only pectin films reinforced with soy and hemp proteins containing  
293 hydrogel particles (P-SP<sub>hp</sub> and P-WPI<sub>hp</sub>) exhibited a somewhat faster release (in the first 20  
294 and 5 min, respectively) of TP in SGF, and the additional release in SIF (which was also  
295 observed in all other samples). Also, the release of HCA from a P-WPI<sub>hp</sub> film was somewhat  
296 faster compared to the other films (a faster release rate was noticed in the first 5 min in SGF,  
297 after which the release became slower and more controlled, followed by a continuation in  
298 SIF). In the case of AC, an even faster release was observed from all developed films, with  
299 the majority of AC being released during the first few minutes in SGF (which is especially  
300 noticeable with the ABTS method, while the release of AC determined using the DPPH  
301 method was somewhat slower after the first few minutes of fast release in SGF). Furthermore,  
302 the release of AC continued in SIF, but with distortions in the release kinetics for most  
303 samples. A fast initial release in SGF could be a consequence of the erosion and weakening of  
304 the particle matrix structure due to the polysaccharide hydrolysis induced by an acidic pH of  
305 SGF (Wang & Copeland, 2012). In addition, the apparent faster release of AC could be  
306 attributed to the poor selectivity of DPPH (and ABTS) radicals, whereby the small molecules  
307 have better access to the radical site due to high steric accessibility of the radicals, leading to a  
308 higher apparent antioxidant activity faster during the release (Cerretani & Bendini, 2010).

### 309 **3.5. The Weibull model-fitting**



310 Fig. 5 shows the comparisons of the fitting results obtained by the Weibull model of  
311 release patterns (lines) to the corresponding experimental results (symbols) obtained for HCA  
312 in SGF for all film samples. The kinetic parameters of the fitting curves obtained for the HCA  
313 release in SGF are shown in Table 4. The  $b$  values derived from the fitting of the Weibull  
314 model can characterize the release mechanism. According to Papadopoulou, Kosmidis,  
315 Vlachou, & Macheras (2006), for  $b < 0.75$ , the release is governed by the Fickian diffusion,  
316 which is the case of the HCA release in SGF from alginate-protein and pectin-protein films  
317 with incorporated hydrogel particles (with an exception of the P-WPI<sub>hp</sub> film). The film based  
318 on “plain” alginate (A<sub>hp</sub>) exhibited a  $b$  value  $> 0.75$ , which indicates the presence of both kinds  
319 of transports - the Fickian diffusion and Case II transport. The hydrogel particles (both  
320 alginate and pectin) themselves exhibited the  $b$  values  $\approx 1$ , which is compatible with the first-  
321 order release, whereby the concentration gradient in the medium drives the release rate  
322 (Rinaki, Dokoumetzidis, & Macheras, 2003). On the other hand, the Weibull model applied to  
323 the release curves of the films without the incorporated hydrogel particles exhibited  
324  $0.75 < b \leq 1$ , with an exception of the film developed using “plain” pectin, which exhibited  $b > 1$ .  
325 Both ranges indicate the presence of the combined mass transfer mechanism (Fickian  
326 diffusion and Case II transport). According to these results, the incorporated hydrogel  
327 particles affect mass transfer by retarding the release and becoming less relaxation-controlled.

### 328 3.6. Sensory evaluation

329 Fig. 6 displays the results of the sensory evaluation of the samples. As can be seen in  
330 the case of alginate-based edible films, the sensory panel has shown the highest acceptability  
331 towards the plain alginate (A<sub>contr.</sub>) edible film. Furthermore, the appearance and elasticity of  
332 the plain alginate (A<sub>contr.</sub>) and alginate films with incorporated hydrogel particles (A<sub>hp</sub>) were  
333 evaluated as the most desirable. On the other hand, the most desirable color was that of  
334 alginate film reinforced with hemp protein and with incorporated particles (A-HP<sub>hp</sub>), while the

335 transparency of the film developed using alginate reinforced with whey protein isolate  
336 containing hydrogel particles (A-WPI<sub>hp</sub>) was evaluated as optimal. The most acceptable  
337 pectin-based edible films were those formulated using “plain” pectin (P<sub>contr.</sub>), which also  
338 prove to be the most elastic one, and pectin reinforced with whey protein isolate (P-WPI),  
339 whose elasticity and appearance were also evaluated as highly desirable. The most desirable  
340 color was that of the pectin-hemp protein edible film with (P-HP<sub>hp</sub>) and without (P-HP) the  
341 incorporated particles. Alginate films were generally rated as more desirable by the sensory  
342 panel.

#### 343 4. CONCLUSIONS

344 All developed films exhibited high TPC, HCAC, and a remarkable AC. However, the  
345 reinforcement of alginate and pectin with proteins resulted in a decrease of the listed  
346 parameters, possibly due to the complex protein–polyphenol interactions, which could have  
347 potentially aggravated the analysis and the quantification of polyphenols in the polyphenol-  
348 rich samples containing proteins. Chlorogenic acid (ChlA) and its derivatives (ChlA<sub>D</sub>)  
349 dominated the bioactive composition of the samples. Most edible films with incorporated  
350 hydrogel particles were more abundant in ChlA than those without the particles, indicating a  
351 high potential of hydrogel particle incorporation into edible film formulations which,  
352 according to the results of this study, furtherly enriches the already rich bioactive composition  
353 of such innovative food matrices. After the exposure to SGF and SIF, most developed edible  
354 films exhibited a markedly prolonged and slow release of TP and HCA, while the release  
355 kinetics of AC was somewhat faster, especially in the first few minutes in SGF. In terms of  
356 sensory characteristics of the developed edible films, the sensory panel evaluated the alginate-  
357 based films as generally more desirable compared to the pectin-based ones. The obtained  
358 results indicate a great application potential of the developed biodegradable matrices as

359 functional films for active food packaging. However, further studies are needed in order to  
360 test the effectiveness of the immortelle-based films on possible food systems.

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**Fig. 1.** Steady-shear viscosity ( $\eta$ ) vs. shear rate of polysaccharide solutions (alginate (4%, w/v) and pectin (3%, w/v)), protein dispersions (whey protein isolate (5% w/v), soy protein (5%, w/v) and hemp protein (5%, w/v)) and polysaccharide-protein blend dispersions used for film formulations (Legend: ■A, ●A-SP, ▲A-WPI, ▼A-HP, ◆P, ◀P-SP, ▶P-WPI, ▪P-HP, ★SP, ◻WPI, ●HP)

**Fig. 2.** Encapsulation efficiencies (%) of total polyphenols (TP), hydroxycinnamic acids (HCA), and the retained antioxidant capacity (AC) by DPPH and ABTS methods in the formulated alginate and pectin hydrogel particles (Legend: ■Alginate particles, ■Pectin particles)

**Fig. 3.** The contents of a) total polyphenols (TP) and b) hydroxycinnamic acids (HCA); antioxidant capacity determined by c) DPPH and d) ABTS methods in the developed alginate- and pectin-based films \*The bars representing the values of the TPC, HCAC and AC with the same letter affixed are not significant ( $p > 0.05$ ).

(Legend: ■A<sub>contr.</sub>, ▨A<sub>hp</sub>, || A-WPI, ≡A-WPI<sub>hp</sub>, //A-SP, ◆A-SP<sub>hp</sub>, ▨ A-HP, \\A-HP<sub>hp</sub>; ■P<sub>contr.</sub>, ▨P<sub>hp</sub>, || P-WPI, ≡P-WPI<sub>hp</sub>, //P-SP, ◆P-SP<sub>hp</sub>, ▨ P-HP, \\P-HP<sub>hp</sub>)

**Fig. 4.** Release profiles of a) total polyphenols (TP), b) hydroxycinnamic acids (HCA) and antioxidant capacity determined by c) DPPH and d) ABTS methods from the developed edible films and hydrogel particles in simulated gastric (SGF) and intestinal (SIF) fluids (Legend: ▲A<sub>hp</sub>, ◆A-WPI<sub>hp</sub>, ●A-SP<sub>hp</sub>, ■A-HP<sub>hp</sub>; ▲P<sub>hp</sub>; ◆P-WPI<sub>hp</sub>, ●P-SP<sub>hp</sub>, ■P-HP<sub>hp</sub>; —Alginate particles, —Pectin particles)

**Fig. 5.** Fractional polyphenols release in time  $t$  obtained for the HCA in SGF for: a) alginate-based films without the incorporated hydrogel particles and b) with the incorporated particles; c) pectin based films without the incorporated hydrogel particles and d) with the incorporated particles; The

symbols (■, ●, ▲, ▼) depict the experimental data, while the lines stand for the fitting of the Weibull

model to the experimental data

(Legend: Fig. 5.a : ■A<sub>contr.</sub>, ●A-WPI, ▲A-SP, ▼A-HP, —A<sub>contr.</sub>, ---A-WPI, ...A-SP, ----A-HP;

Fig. 5.b: ■A<sub>hp</sub>, ●A-WPI<sub>hp</sub>, ▲A-SP<sub>hp</sub>, ▼A-HP<sub>hp</sub>, —A<sub>hp</sub>, ---A-WPI<sub>hp</sub>, ... A-SP<sub>hp</sub>, ----A-HP<sub>hp</sub>;

Fig. 5.c: ■P<sub>contr.</sub>, ●P-WPI, ▲P-SP, ▼P-HP, —P<sub>contr.</sub>, ---P-WPI, ... P-SP, ----P-HP;

Fig. 5.d: ■P<sub>hp</sub>, ●P-WPI<sub>hp</sub>, ▲P-SP<sub>hp</sub>, ▼P-HP<sub>hp</sub>, —P<sub>hp</sub>, ---P-WPI<sub>hp</sub>, ... P-SP<sub>hp</sub>, ----P-HP<sub>hp</sub>)

**Figure 6.** The sensory evaluation of the developed a) alginate- and b) pectin-based edible films

(Legend: Fig. 6.a : ■A<sub>contr.</sub>, □A<sub>hp</sub>, ◆A-WPI, ◇A-WPI<sub>hp</sub>, ▲A-SP, △A-SP<sub>hp</sub>, ✖A-HP, —A-HP<sub>hp</sub>

Fig. 6.b. : ■P<sub>contr.</sub>, □P<sub>hp</sub>, ◆P-WPI, ◇P-WPI<sub>hp</sub>, ▲P-SP, △P-SP<sub>hp</sub>, ✖P-HP, —P-HP<sub>hp</sub>)



**Table 1.** Zeta-potential of alginate- and pectin-based film-forming dispersions

<b>Zeta-potential</b>					
<b>/ mV</b>					
<b>A</b>	$-42.80 \pm 2.12$	<b>P</b>	$-24.40 \pm 0.74$	<b>WPI</b>	$-17.80 \pm 0.83$
<b>A-WPI</b>	$-28.20 \pm 0.59$	<b>P-WPI</b>	$-24.90 \pm 0.21$	<b>SP</b>	$-16.40 \pm 0.75$
<b>A-SP</b>	$-22.90 \pm 0.59$	<b>P-SP</b>	$-22.30 \pm 1.91$	<b>HP</b>	$-21.90 \pm 0.61$
<b>A-HP</b>	$-28.50 \pm 0.50$	<b>P-HP</b>	$-27.70 \pm 0.85$		

**Table 2.** Physico-chemical properties of the developed edible films and the formulated hydrogel particles

Sample	Dry matter	Thickness (size)	Colour deviation	
	content / g/100 g	/ $\mu\text{m}$	/ $\Delta\text{E}$	
<b>A<sub>contr.</sub></b>	90.34 $\pm$ 0.24 <sup>a</sup>	98.83 $\pm$ 0.01	-	
<b>A<sub>hp</sub></b>	90.58 $\pm$ 0.13 <sup>ac</sup>	203.50 $\pm$ 0.05	1.96 $\pm$ 1.22 <sup>a-e</sup>	The
<b>A-WPI</b>	91.78 $\pm$ 0.10 <sup>ab</sup>	121.17 $\pm$ 0.02	2.85 $\pm$ 1.45 <sup>f-ip</sup>	values
<b>A-WPI<sub>hp</sub></b>	92.10 $\pm$ 0.03 <sup>b</sup>	325.83 $\pm$ 0.06	1.46 $\pm$ 1.06 <sup>j-o</sup>	for the
<b>A-SP</b>	89.55 $\pm$ 0.27 <sup>c</sup>	132.67 $\pm$ 0.01	10.21 $\pm$ 2.01 <sup>aj</sup>	dry
<b>A-SP<sub>hp</sub></b>	90.33 $\pm$ 0.45 <sup>a</sup>	224.00 $\pm$ 0.01	4.72 $\pm$ 0.42	matter
<b>A-HP</b>	89.98 $\pm$ 0.98 <sup>ac</sup>	99.67 $\pm$ 0.00	7.08 $\pm$ 3.63	conten
<b>A-HP<sub>hp</sub></b>	90.13 $\pm$ 0.06 <sup>ac</sup>	231.83 $\pm$ 0.04	11.28 $\pm$ 3.73 <sup>b<sup>fk</sup></sup>	t
<b>P<sub>contr.</sub></b>	92.12 $\pm$ 0.11 <sup>b</sup>	93.33 $\pm$ 0.01	-	supers
<b>P<sub>hp</sub></b>	92.71 $\pm$ 0.08 <sup>b</sup>	344.00 $\pm$ 0.06	7.85 $\pm$ 1.84 <sup>dmp</sup>	cripted
<b>P-WPI</b>	92.40 $\pm$ 0.34 <sup>b</sup>	137.33 $\pm$ 0.02	10.56 $\pm$ 2.54 <sup>cghil</sup>	with
<b>P-WPI<sub>hp</sub></b>	92.38 $\pm$ 0.32 <sup>b</sup>	299.50 $\pm$ 0.08	9.43 $\pm$ 3.87 <sup>o</sup>	the
<b>P-SP</b>	92.50 $\pm$ 0.76 <sup>b</sup>	272.17 $\pm$ 0.09	4.51 $\pm$ 2.05	same
<b>P-SP<sub>hp</sub></b>	92.65 $\pm$ 0.80 <sup>b</sup>	238.33 $\pm$ 0.05	8.33 $\pm$ 1.59	letter
<b>P-HP</b>	91.40 $\pm$ 0.12 <sup>ab</sup>	157.17 $\pm$ 0.06	10.53 $\pm$ 2.90 <sup>dmp</sup>	are not
<b>P-HP<sub>hp</sub></b>	92.69 $\pm$ 0.97 <sup>b</sup>	377.67 $\pm$ 0.14	9.90 $\pm$ 4.72 <sup>en</sup>	signifi
<b>Alginate particles</b>	6.88 $\pm$ 0.45	1940 $\pm$ 50.08	287.90 $\pm$ 14.96	cant
<b>Pectin particles</b>	8.06 $\pm$ 0.28	3080 $\pm$ 130.12	18.77 $\pm$ 0.42	(p>0.0

5), while the ones for  $\Delta E$  superscripted with the same letter are significant ( $p < 0.05$ ).

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**Table 3.** Contents of the specific polyphenols (CA = caffeic acid, ChlA = chlorogenic acid, ChlA<sub>D</sub> = chlorogenic acid derivatives) determined in the developed edible films and

Compound /Sample	CA	ChlA	ChlA <sub>D</sub>
	/ mg L <sup>-1</sup>		
<b>A<sub>contr.</sub></b>	54.71±0.91	61.32±0.44	679.85±6.60 <sup>a</sup>
<b>A<sub>hp</sub></b>	9.18±0.05 <sup>ab</sup>	164.60±0.53	832.09±4.48
<b>A-WPI</b>	8.15±0.22 <sup>ac</sup>	170.75±0.04	1329.71±8.25
<b>A-WPI<sub>hp</sub></b>	8.52±0.18 <sup>adef</sup>	190.35±1.08	1252.36±6.99
<b>A-SP</b>	9.20±0.19 <sup>ab</sup>	91.56±0.14	959.61±3.84
<b>A-SP<sub>hp</sub></b>	8.95±0.05 <sup>abc</sup>	193.57±0.16	388.36±4.83
<b>A-HP</b>	6.79±0.02 <sup>c</sup>	67.93±0.46	804.65±0.92
<b>A-HP<sub>hp</sub></b>	7.53±0.04 <sup>cd</sup>	126.80±0.82	769.40±4.44
<b>P<sub>contr.</sub></b>	12.22±1.37	310.96±0.61	2482.17±4.98
<b>P<sub>hp</sub></b>	9.06±0.06 <sup>abc</sup>	218.29±0.64	1602.43±7.78 <sup>b</sup>
<b>P-WPI</b>	7.93±0.47 <sup>acc</sup>	208.74±0.25	1473.84±3.91
<b>P-WPI<sub>hp</sub></b>	10.37±0.01 <sup>bg</sup>	256.31±1.04	1746.71±7.16
<b>P-SP</b>	9.96±0.12 <sup>bg</sup>	177.81±0.27 <sup>a</sup>	1440.24±4.52
<b>P-SP<sub>hp</sub></b>	9.59±0.04 <sup>bfg</sup>	236.93±0.83	1684.24±7.42
<b>P-HP</b>	9.91±0.42 <sup>bg</sup>	198.12±0.23	1611.71±4.39 <sup>b</sup>
<b>P-HP<sub>hp</sub></b>	10.61±0.10 <sup>g</sup>	177.13±0.59 <sup>a</sup>	876.71±1,80
<b>Extract</b>	90.36±0.10	112.64±0.41	676.98±3.32 <sup>a</sup>

immortelle extract

The values superscripted with the same letter are not significant ( $p > 0.05$ )

**Table 4.** The parameters and coefficients obtained from the Weibull model used for the simulation of release profiles

Sample	<i>a</i>	<i>b</i>	<i>R</i> <sup>2</sup>	RMSE	$\chi^2$
<b>A<sub>contr.</sub></b>	0.200±0.048 <sup>a</sup>	1.057±0.151 <sup>a</sup>	0.985	0.011	0.0028
<b>A-WPI</b>	0.303±0.065 <sup>b</sup> <sup>c</sup>	0.813±0.131 <sup>b</sup> <sup>c</sup>	0.973	0.029	0.0048
<b>A-SP</b>	0.143±0.022 <sup>d</sup>	0.817±0.063 <sup>b</sup> <sup>c</sup>	0.992	0.009	0.0013
<b>A-HP</b>	0.114±0.013 <sup>cf</sup>	0.953±0.050 <sup>ac</sup>	0.997	0.004	0.0005
<b>A<sub>hp</sub></b>	0.020±0.037 <sup>a, b, i-s</sup>	0.823±0.090 <sup>bc</sup>	0.986	0.0135	0.0020
<b>A-WPI<sub>hp</sub></b>	0.203±0.032 <sup>it</sup>	0.630±0.061 <sup>b</sup>	0.984	0.0153	0.0022
<b>A-SP<sub>hp</sub></b>	0.197±0.035 <sup>jh</sup>	0.705±0.075 <sup>b</sup>	0.983	0.0172	0.0025
<b>A-HP<sub>hp</sub></b>	0.203±0.039 <sup>kv</sup>	0.683±0.078 <sup>d</sup>	0.980	0.0207	0.0030
<b>P<sub>contr.</sub></b>	0.208±0.032 <sup>lx</sup>	1.223±0.116 <sup>d</sup>	0.995	0.0053	0.0011
<b>P-WPI</b>	0.231±0.063 <sup>m</sup>	1.080±0.189 <sup>d</sup>	0.977	0.0240	0.0040
<b>P-SP</b>	0.158±0.027 <sup>y</sup>	0.952±0.086 <sup>d</sup>	0.992	0.0083	0.0014
<b>P-HP</b>	0.279±0.059 <sup>fn</sup>	0.995±0.149 <sup>d</sup>	0.982	0.0183	0.0030
<b>P<sub>hp</sub></b>	0.229±0.042 <sup>o</sup>	0.628±0.072 <sup>d</sup>	0.977	0.0217	0.0031
<b>P-WPI<sub>hp</sub></b>	0.259±0.058 <sup>p</sup>	1.211±0.186 <sup>d</sup>	0.985	0.0185	0.0026
<b>P-SP<sub>hp</sub></b>	0.231±0.048 <sup>f</sup>	0.743±0.098 <sup>d</sup>	0.977	0.0245	0.0035
<b>P-HP<sub>hp</sub></b>	0.163±0.033 <sup>z</sup>	0.726±0.080 <sup>d</sup>	0.981	0.0194	0.0028
<b>Alginate particles</b>	0.307±0.083 <sup>degh</sup>	1.004±0.205 <sup>d</sup>	0.971	0.0218	0.0054
<b>Pectin Particles</b>	0.378±0.120 <sup>aetuvwxyz</sup>	1.074±0.296 <sup>d</sup>	0.966	0.0344	0.0086

The *a* values superscripted with the same letter are not significant ( $p>0.05$ ), while those for *b* superscripted with the same letter are significant ( $p<0.05$ ).

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Fig. 1.

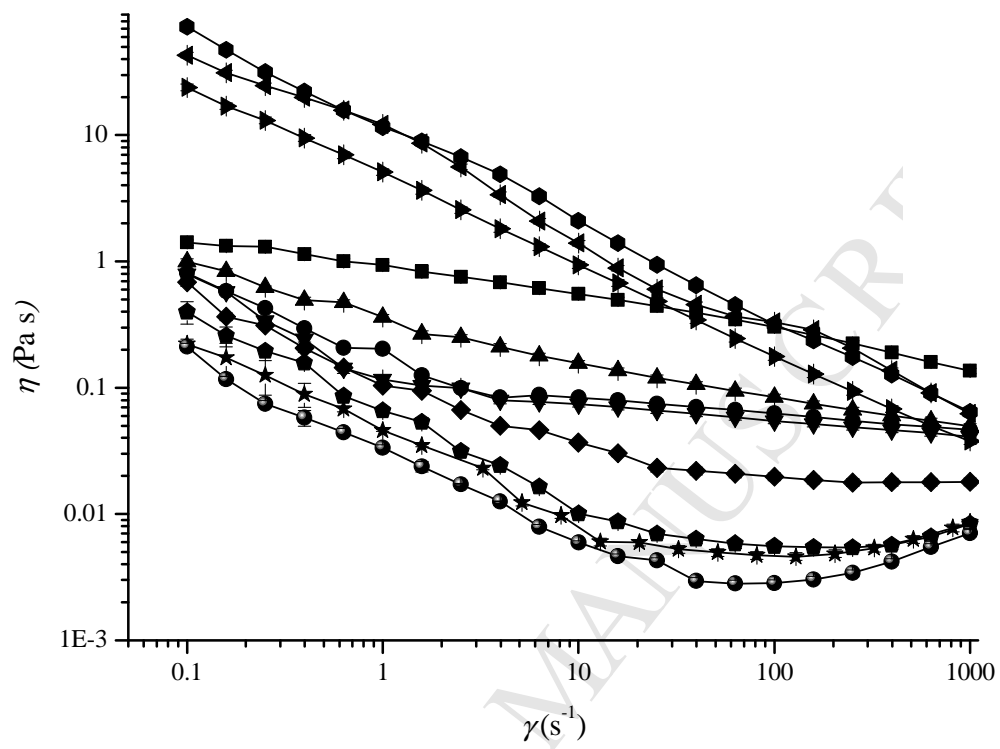


Fig. 2.

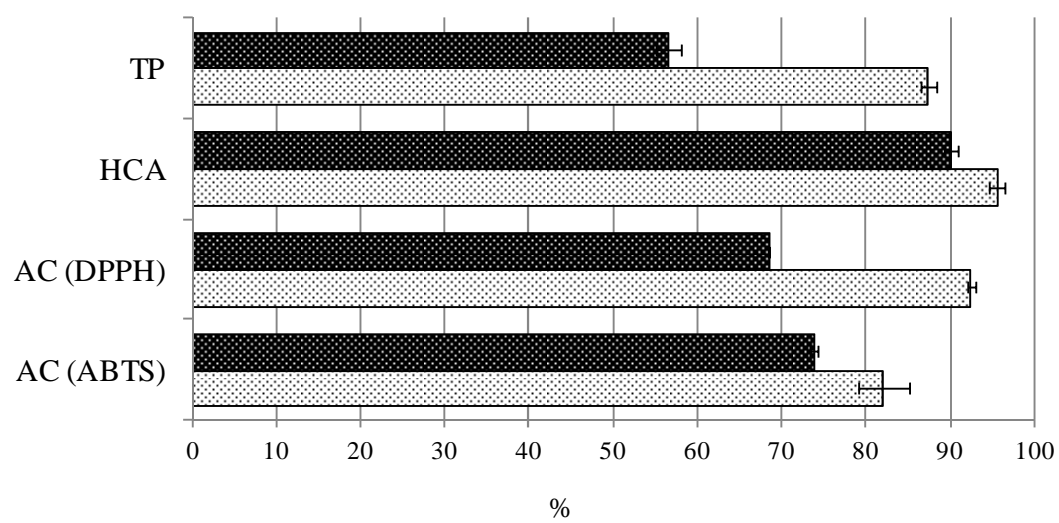




Fig. 3.

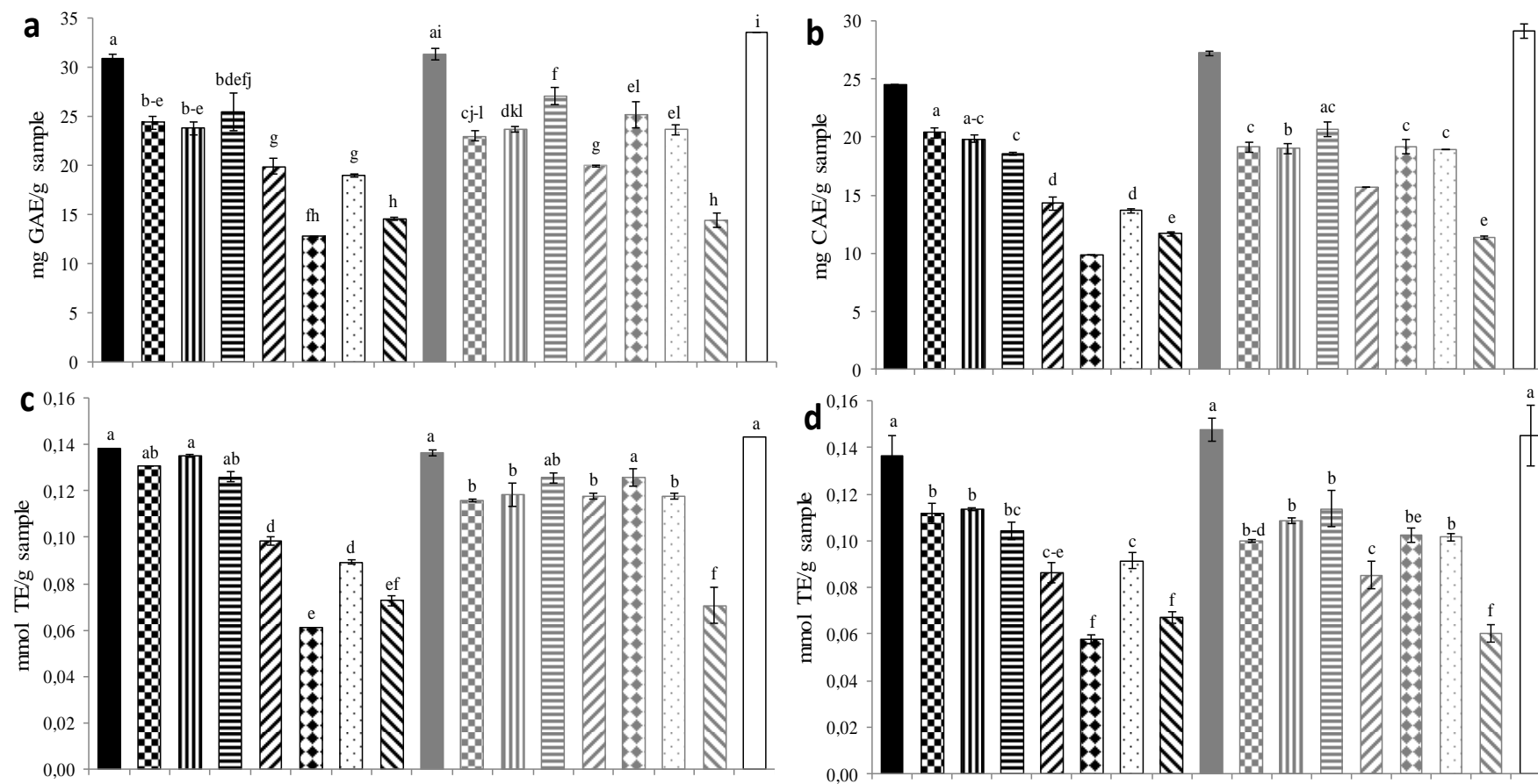


Fig. 4.

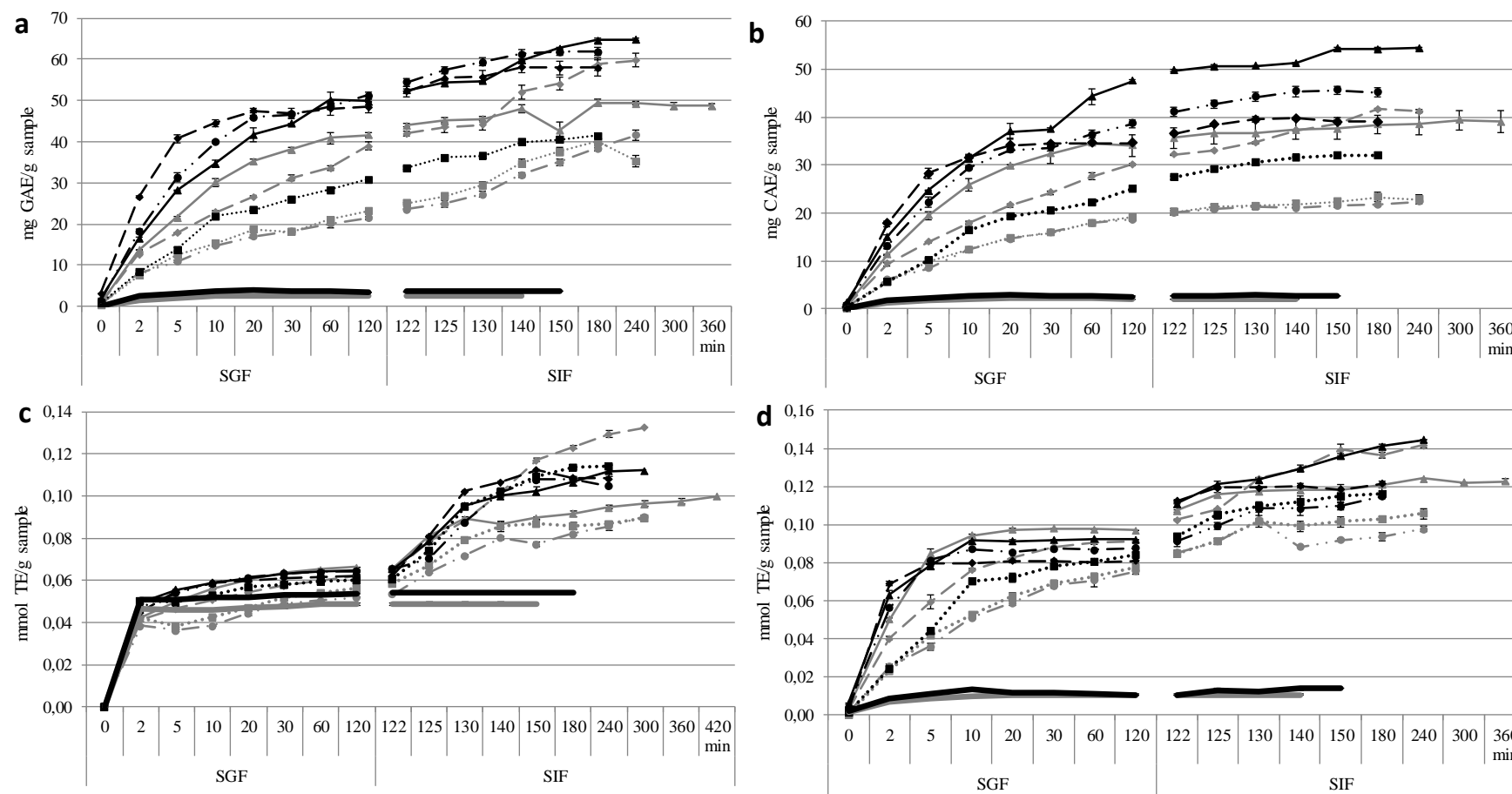


Fig. 5.

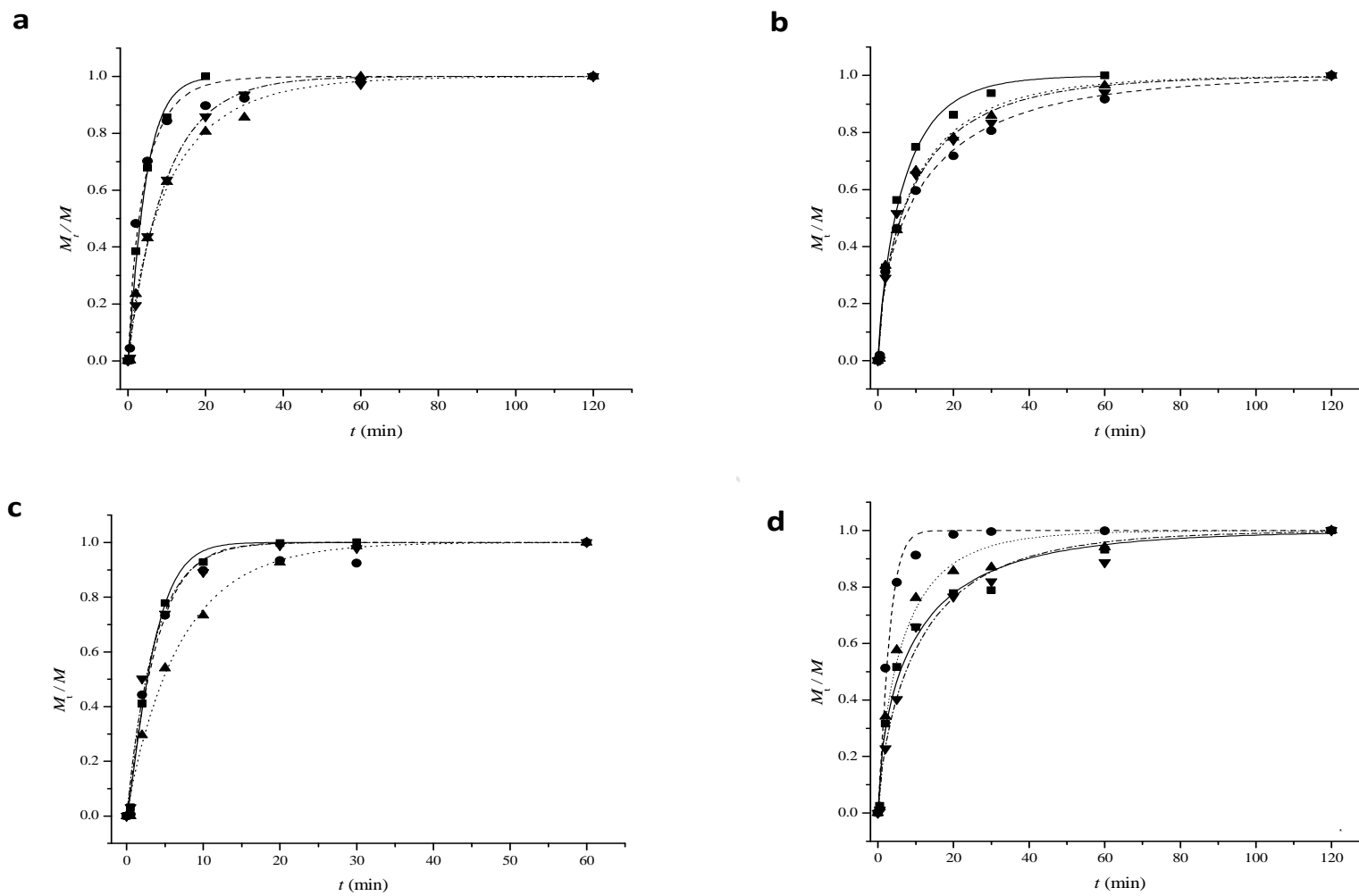
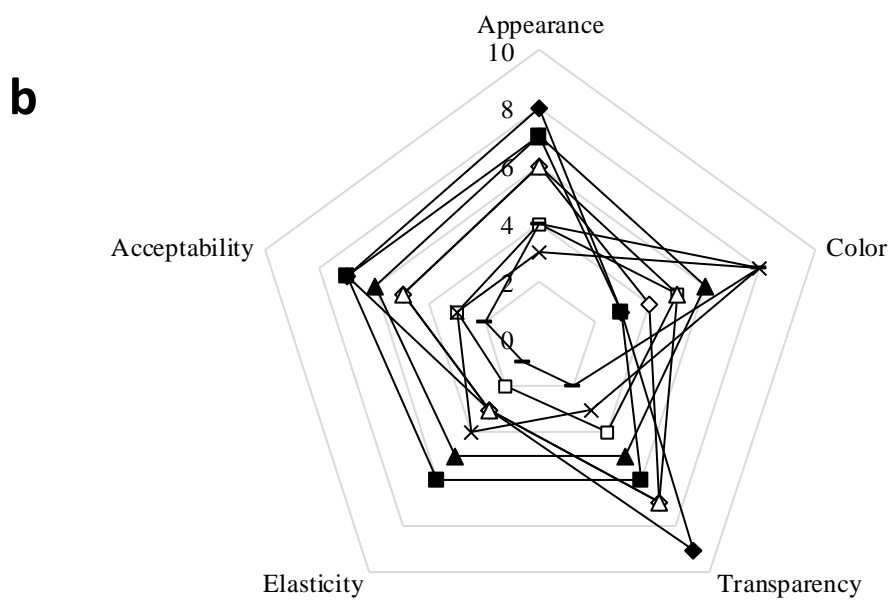
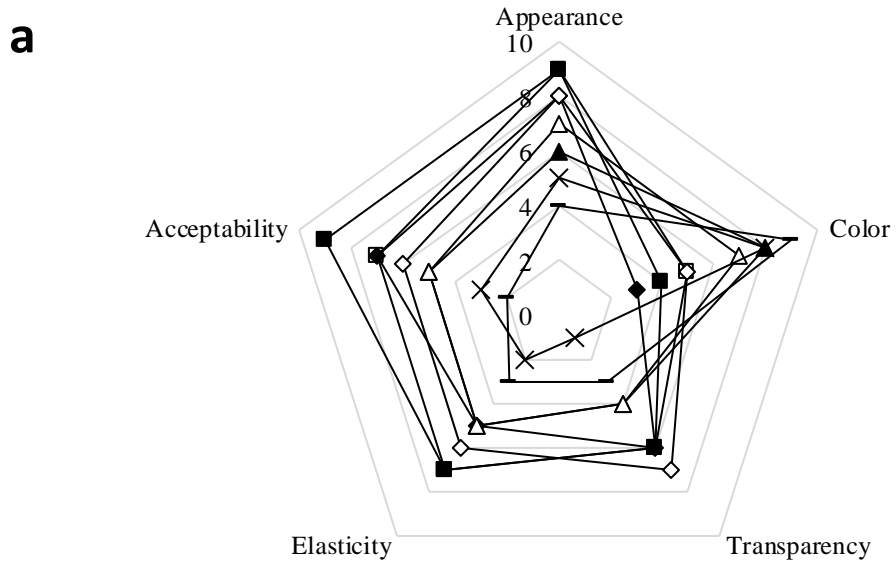


Fig. 6.



**Highlights**

- Immortelle extract is abundant in polyphenols, resulting in high bioactivity
- Chlorogenic acid derivatives dominate the bioactive profile of immortelle films
- The addition of hydrogels significantly enriched the bioactive profile of the films
- Polyphenols entrapped in films with hydrogels exhibit a prolonged release in SGF
- Alginate-based films have more desirable sensory properties than the pectin-ones