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In Vivo Performance of Fenofibrate Formulated With Ordered Mesoporous Silica Versus 2-Marketed Formulations: A Comparative Bioavailability Study in Beagle Dogs



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ABSTRACT

The present study aims to evaluate the *in vitro* and *in vivo* performance of ordered mesoporous silica (OMS) as a carrier for the poorly water-soluble compound fenofibrate. Fenofibrate was loaded into OMS via incipient wetness impregnation to obtain a 29% drug load and formulated into capsules. Two capsule dosage forms (containing 33.5 and 16.75 mg fenofibrate, respectively) were compared with the commercially available forms—Lipanthyl® (fenofibrate microcrystals) and Tricor® (fenofibrate nanocrystals). *In vitro* dissolution tests showed that the amount of fenofibrate released from Lipanthyl® and Tricor® was approximately 30%, whereas approximately 66% and 60% of the drug was released from OMS capsules containing 33.5 and 16.75 mg of fenofibrate, respectively. Storage of OMS capsules loaded with 33.5 mg of fenofibrate at 25°C/60% relative humidity (RH) or 40°C/75% RH did not alter the release kinetics, nor the physical state of the compound, pointing the stability of the present formulation. The *in vivo* study in dogs confirmed satisfying level of safety and tolerability of fenofibrate—OMS formulation (eq. 33.5 mg) with the potential to improve the absorption of fenofibrate. Though some variability in the data, this formulation is promising to be further investigated in a clinical trial setting.

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Introduction

Fenofibrate is a highly lipophilic drug used to normalize the plasma titer of low-density lipoproteins and cholesterol in patients with hypercholesterolemia and hypertriglyceridemia. $^{1.2}$ As a typical Biopharmaceutical Classification System class 2 compound (log p=5.24), it is virtually insoluble in water and physiological fluids. 3 Its insufficient absorption from the aqueous environment of the gastrointestinal tract results in very low systemic exposure after oral administration. 1 Thus, oral bioavailability of fenofibrate may be improved by increasing its aqueous solubility. 4 Although over the past few years, several conventional formulation techniques, such as micro- and nanonization, 5 formation of liposomes, 6 various

polymeric nanoparticulated systems,⁴ and lipid-based formulations,⁷ have been employed to enhance the oral bioavailability of fenofibrate, the number of marketed applications of these technologies remains very limited.

Ordered mesoporous silica (OMS) is a promising strategy to increase the apparent aqueous solubility, dissolution rate, and dissolution rate of poorly water-soluble entities. Mellaerts et al. were the first to correlate the increased release rate of itraconazole from OMS with an increase in bioavailability and demonstrated a performance comparable to that of the marketed product Sporanox. OMS with a pore size ranging from 4 to 10 nm in diameter, large specific pore volume (approximately 1 cm³/g) and surface area (approximately 1000 m²/g)¹0 provides high drug load and increase in dissolution rate of active pharmaceutical ingredients (APIs) to the highest possible level. The principle of the dissolution improvement is based on the adsorption of an API onto the surface of the carrier material in a molecular manner. Since

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the deposition of an API in the mesopores of the carrier is associated with the suppression of crystallization of the entrapped molecules, mesoporous silica materials are excellent stabilizers for amorphous APIs.¹¹ When exposed to water, the adsorbed drug molecules compete for the hydrophilic silica surface and are released from the pores. Consequently, in this "dissolved" state, they become available for absorption in the gastrointestinal tract.¹³

The ability of mesoporous silica to improve the dissolution profile of fenofibrate in biorelevant media has already been described in literature. 14-16 However, in this study, for the first time, the biopharmaceutical performance of OMS-based formulations was determined in dogs by comparing the oral bioavailability of fenofibrate loaded onto OMS material with 2-marketed formulations: Lipanthyl® (microcrystals of fenofibrate) and Tricor® (nanocrystals of fenofibrate). The results indicate that OMS could be a potential carrier to achieve enhanced oral bioavailability for fenofibrate. Moreover, it provides valuable information about formulation selection to be used for further *in vivo* testing, in humans.

Materials and Methods

Ordered Mesoporous Silica

OMS material was synthesized according to the synthesis procedure described by Jammaer et al.¹⁷ Briefly, a citric acid—buffered solution, Pluronic® P123 (BASF, Ludwigshafen, Germany), was prepared overnight. To this surfactant solution, a sodium silicate solution was added, and the mixture was stirred. The final synthesis mixture was kept nonstirred 24 h at room temperature followed by 48 h at 75°C. The material is then filtered, washed with deionized water, and dried. Finally the OMS material was calcined under ambient conditions at 550°C.

Fenofibrate-Loading Procedure

Loading of fenofibrate into the OMS material was carried out with an automated granulator (Mipro 900; ProCepT, Zelzate, Belgium). Pure API (8.19 g) was dissolved in 80 mL of dichloromethane. The API solution was filtered through a 0.45-µm polytetrafluoroethylene (PTFE) filter and added to the OMS in the granulator bowl in 2 steps using an atomization nozzle. Each dosing step was followed by a drying step (30°C) of 45 min. The loading of the OMS was 29% (w/w) of API. The loaded material was further dried for 3 days in circulating air oven at 25°C to remove residual dichloromethane.

Drug Load Quantification

To determine the amount of fenofibrate loaded into the OMS, approximately 7.5 mg of the loaded silica was weighed in a volumetric flask of 25.0 mL. Dimethyl sulfoxide (5.0 mL) was added and then filled up with acetonitrile. The suspension was sonicated for 30 min in a Branson 8200 ultrasonic bath, filtered afterward using a 0.45- μ m PTFE membrane filter (VWR International) and analyzed with high-performance liquid chromatography (HPLC) with UV detection.

Dosage Form

The fenofibrate-loaded OMS was blended with silicified microcrystalline cellulose (Prosolv® HD 90; JRS Pharma) and croscarmellose sodium (Ac-Di-Sol®; FMC Biopolymer, Philadelphia, PA); Table 1. Blending was performed in the MiPro Granulator. Two capsule formulations (eq. 33.5-mg fenofibrate and eq. 16.75-mg

Table 1Compositions of Fenofibrate-Loaded OMS Capsules

Dosage Form	Formac OMS Capsules		
	Eq. 33.5 mg (%)	Eq. 16.75 mg (%)	
Fenofibrate-loaded OMS Acetone ^a	57.76	50.20	
Sodium crosscaramelose Silicified microcrystalline cellulose	10.00 32.34	10.00 39.80	

^a Not present in the final formulation.

fenofibrate) were compared with the commercially available forms Lipanthyl® and Tricor®. All formulations were evaluated *in vitro* before the *in vivo* dog study.

In Vitro Dissolution Study

To study the release of fenofibrate out of the OMS carrier, the loaded formulations were suspended in 900-mL 0.1 N HCl (VWR Prolabo, Radnor, PA) + 0.1% Tween 80 (Acros Organics, Geel, Belgium). Dissolutions were performed using a Hanson Vision Elite 8 dissolution apparatus (USP II—Paddle). The paddle speed was set at 50 rpm. The experiment was performed at 37°C. Samples of 1.0 mL were taken at 5, 10, 15, 30, 60, and 120 min and filtered over a 0.45- μ m PTFE membrane filter (VWR International). The volume withdrawn is replaced by the same amount of fresh medium. The samples were diluted and analyzed using HPLC with UV detection (see below).

High-Performance Liquid Chromatography

Measurements of the assay and *in vitro* dissolution samples were performed using an isocratic HPLC method. The HPLC system was a VWR Hitachi Elite LaChrom with an L-2200 UV detector set at 287 nm. The analytical column used is a Lichrospher 60 (125-4,6 mm; 5 μ m). A mobile phase made up of 25-mM ammonium acetate buffer pH 3.5/acetonitrile (30:70; v:v) with a flow rate of 1 mL/min was used. The column temperature was set at 30°C, and the injection volume was 20 μ L.

Analysis of Plasma Samples

A bioanalytical method was used for the quantification of fenofibrate and fenofibric acid in the dog oxalate plasma in the range of 0.02-4.00 ng/mL and of 10.00-2000.00 ng/mL, respectively. The dog plasma samples were thawed at room temperature, homogenized, and centrifuged. Fifty microliters of supernatant was mixed with 450 µL of a solution of the internal standard (fenofibrate-d6 [0.05 ng/mL] and fenofibric acid-d6 [1250 ng/mL]) in acetonitrile and subsequently centrifuged at high speed. For the analysis of fenofibric acid, 50 µL of the elution was then transferred to a 96-well plate, mixed with acetonitrile/water (90:10 v/v), shaken for 5 min, and then 6.0 µL was injected into ultra-performance liquid chromatography tandem mass-spectrometry system. For the analysis of fenofibrate, the rest of the elution was evaporated at 50°C, dissolved in 50 µL acetonitrile/water (90:10 v/v), shaken for 5 min, and then 10.0 µL was injected into ultra-performance liquid chromatography tandem mass-spectrometry system. The targeted compounds were analyzed on ACQUITY ultra-performance liquid chromatography BEH C18 column (50×2.1 mm, dp = 1.7 μm), applying acetonitrile:water:ammonium acetate (10:85:5, v/v/v) and (90:5:5, v/v/v) in the linear gradient mode as mobile phase. Quantitation method was based on peak area ratio, and the response versus concentration data were fitted using quadratic regression with $1/x^2$ weighting.

In Vivo Studies

Pharmacokinetic (PK) parameters were evaluated after single oral administration in 4 male Beagle dogs (31-36 months old, body weight range = 10.8-11.8 kg; Marshall BioResources, North Rose, NY).

From all animals, approximately 4 mL of blood samples were taken from the jugular vein using vacutainers and potassium oxalate/sodium fluoride (Greiner Bio-One, Bad Haller, Austria) as an anticoagulant. Blood was sampled at predose and 0.5, 1, 1.5, 2, 4, 6, 8, 12, and 24 h after dosing. Within 30 min after sampling, blood was centrifuged at 5°C. Immediately after centrifugation, plasma was stored in labeled polypropylene tubes at -75°C before analysis.

This study protocol was reviewed and agreed by the Animal Welfare Officer and the ethical Committee of NOTOX (00-34) as required by the Dutch Act on Animal Experimentation (February 1997). The animals were treated in accordance with the Directive 2010/63/EU.

The study procedures were based on the following guidelines, recommendations, and requirements:

- Workshop/conference report—Quantitative bioanalytical methods validation and implementation: best practices for chromatographic and ligand binding assays. C. T. Viswanathan et al., The AAPS Journal, 9, 2007, E30-E42.
- Guidance for industry: bioanalytical method validation. US Department of Health and Human Services, Food and Drug Administration, Center for Drug Evaluation and Research and Center for Veterinary Medicine, May 2001.

All PK parameters were calculated from the curves constructed from individual animals, using the WinnonLin 5.2 program. Noncompartmental analysis was applied using the extravascular model. The lower limit of quantification (LLOQ) of fenofibrate was 0.020 ng/mL, and for fenofibrate acid, the LLOQ was 10.00 ng/mL. All values below the LLOQ after $C_{\rm max}$ were excluded from the PK evaluation. If a value was below the LLOQ before $C_{\rm max}$, than this value was set to 0 ng/mL. In case several intermediate not quantifiable concentrations were present, all not quantifiable concentrations and all following time points were excluded from the kinetic evaluation. In case 1 intermediate not quantifiable concentration was present, this time point was excluded was excluded from the kinetic evaluation. Nominal sampling times were used (deviations were <20%).

The following PK parameters were calculated:

- C_{max}—maximum observed plasma concentration.
- C_{last}—last measurable plasma concentration.
- t_{max}—time point at which maximum plasma concentration was reached and assessed directly from the data.
- t_{last} —time point of last measurable plasma concentration.
- AUC_{last}—area under the plasma concentration—time curve from time of administration until the last measurable plasma concentration (t_{last}), calculated using the linear trapezoidal rule (for both parent and metabolite).
- AUC_{∞} —area under the curve after a single dose from time of administration until infinity, calculated as $AUC_{last} + C_{last}/\lambda_z$, where C_{last} is the last measurable concentration. If the data set did not allow extrapolation to infinity, then the AUC up to the last measurable time point was calculated. Extrapolations of >15% of the total AUC were reported as approximation.
- λ_z —elimination rate constant, determined by linear regression of the terminal points of the in-linear concentration—time curve.
- $t_{1/2}$ —elimination half-life, calculated as $ln(2)/\lambda_z$. The following requirements had to be met for an acceptable calculation of $t_{1/2}$.

- 1. at least 3 time points had to be available to be used in the calculation.
- 2. correlation coefficient (R^2) was at least 0.9.
- 3. span of time points used in $t_{1/2}$ was at least twice the calculated value of $t_{1/2}$.

Values that did not meet these criteria were reported as approximations. C_{max} and AUC values were also normalized to a dose of 1 mg/kg.

A descriptive statistical analysis was performed (mean values and standard deviations). A 1-way ANOVA was performed for the dose-normalized values of C_{max} and area under the curve (AUC_{last}) for each compound to determine a possible statistical difference between the various compounds.

Stability Program

OMS capsules containing fenofibrate (33.5 mg) were stored at $25^{\circ}\text{C}/60\%$ relative humidity (RH) and $40^{\circ}\text{C}/75\%$ RH in both open and closed conditions. After 1, 2, and 6 months of storage, the formulation was evaluated for *in vitro* release (Hanson Vision® Elite 8) and the absence of crystallinity (differential scanning calorimetry [DSC], Mettler-Toledo DSC 822e; Mettler-Toledo, Zaventem, Belgium). For the purpose of the thermal analysis, about 3-4 mg of the sample was placed in DSC aluminum pans and heated from -30 to 150°C with constant heating rate of $10^{\circ}\text{C}/\text{min}$.

Results and Discussion

In this study, 2 OMS formulations—Formac capsules, with different content of fenofibrate (33.5 and 16.75 mg), were compared with 2 referent systems Lipanthyl® and Tricor® in terms of in vitro release and systemic exposure of fenofibrate and its metabolite when administered orally to dogs. The release profiles of the examined concepts are presented in Figure 1. The amount released of fenofibrate from the nanosized product Tricor® was 7.50 mg after 5 min. After 15 min, a steady state was reached and lasted to the end of the experiment. The microsized product Lipanthyl® showed initial burst release with only 0.40 mg released after 5 min, reflecting very low solubility of the drug. It reached its maximum release after 120 min. On the other hand, OMS capsule containing the same amount of fenofibrate (33.5 mg) had higher initial burst release (0.72 mg after 5 min). The progress of the OMS capsule (eq. 16.75 mg) followed OMS capsule (eq. 33.5 mg) but with approximately 2-fold lower concentrations at each time point. At the end of the experiment, the amount of fenofibrate released from Lipanthyl[®] and Tricor[®] was approximately 30% from the initial dose. Both OMS capsules containing 33.5 and 16.75 mg of fenofibrate attained a relatively high release of 66% and 60% of their dose, respectively. These data clearly illustrate that the slow dissolution kinetics and low water solubility of fenofibrate from the marketed products could be overcome by loading it into OMS.

Beagle dogs were selected to examine whether the fast *in vitro* release kinetics can be translated into an increased bioavailability of the drug. The animals were dosed orally with fenofibrate at a dose level of 33.5 (Lipanthyl®), 16.75 (OMS-based formulation), 33.5 (OMS-based formulation), and 48 (Tricor®) mg/animal in periods 1, 2, 3 and 4, respectively (Table 2). During the study period, no mortality occurred. Body weight of the Beagle dogs was not significantly changed. There were no clinical signs noted during the observation period. Single doses of fenofibrate—OMS were safe and well tolerated. No relevant differences in safety and tolerability profile were observed when comparing a single dose of fenofibrate—OMS with Lipanthyl® and Tricor®.

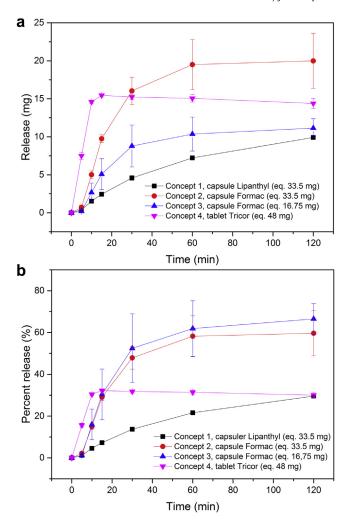


Figure 1. Dissolution/release experiments of Lipanthyl®, Tricor®, and 2 OMS capsules in 900 mL of 0.1 N HCl + 0.1% Tween 80: (a) released amounts in milligrams and (b) percent of the original form released. Results are mean \pm standard deviation of 3 experiments.

Figure 2 shows the average plasma concentrations versus time curves of fenofibrate and the active metabolite fenofibric acid after dosing. Low concentrations of fenofibrate were measured in plasma, with several peaks. Statistical analysis on the rate and extent of absorption were performed on the dose-normalized data. This dose normalization was justifiable due to the demonstrated dose proportionality in the present study between a 16.5-mg and 33.5-mg fenofibrate after oral administration. The mean systemic exposure for fenofibrate expressed as dose-normalized AUC_{last} was 0.04, 0.39, 1.03, and 0.88 h ng/mL for the consecutive periods after oral dosing of fenofibrate. Mean dose-normalized C_{max} was 0.056, 0.399, 0.249, and 0.477 ng/mL for periods 1-4, respectively. The mean systematic exposure for fenofibric acid expressed as dosenormalized AUC_{last} was 736, 2440, 2780, and 2750 h ng/mL for the consecutive periods after oral dosing of fenofibrate. After oral dosing, t_{max} was fast, varying between 0.5 and 2.0 h after dosing. Mean dose-normalized C_{max} was 145, 623, 524, and 562 ng/mL for periods 1-4, respectively. After oral dosing of fenofibrate, the interindividual variation in the PK parameters, as evaluated by coefficient of variation, was low to moderate: 38%-67%, 25%-31%, 31%-62%, and 10%-43% for periods 1-4, respectively.

As it may be observed from the presented data, the total exposure to fenofibrate and fenofibric acid, expressed as AUC_{last} values, between the 4 different compounds was comparable between fenofibrate-loaded OMS capsules (16.75 mg and 33.5 mg) and Tricor® (period 2, 3, and 4) and was approximately a factor 3.5 higher in comparison with Lipanthyl® (period 1). The extent of absorption expressed as the dose-normalized AUC_{last} was higher for fenofibrate—OMS (eq 33.5 mg) than that for the marketed formulations Lipanthyl® and Tricor®. Though some variability of the *in vivo* data, fenofibrate—OMS formulations show potential to improve bioavailability of fenofibrate. Consequently, the fenofibrate—OMS formulation (eq. 33.5 mg) whose PK profile of fenofibrate and its active metabolite fenofibric acid is confirmed (Figs. 2a and 2b), with proven safety and satisfying tolerability, is a promising candidate to be further investigated in a clinical trial setting.

Figure 3, which represents the release rate during stability testing (all conditions, 1, 2, and 6 month time points), shows that the release profiles of OMS-based formulation remained unchanged in all the examined conditions within 6 months. Results from the DSC

Table 2Plasma Concentrations of Fenofibrate and Fenofibric Acid of the Different Concepts

Data	Lipanthyl [®]	OMS Capsule 16.75 mg	OMS Capsule 33.5 mg	Tricor®
Fenofibrate pharmacokinetic data				
Dose level (mg/kg)	2.96 ± 0.119	1.48 ± 0.064	2.97 ± 0.105	4.28 ± 0.131
t _{last} (h)	1.5-2.0 ^a	1.5-6.0 ^a	4.0-12.0 ^a	$4.0-12.0^{a}$
$t_{max}(h)$	1.0-2.0 ^a	1.0-1.5 ^a	1.0-8.0 ^a	$0.5-4.0^{a}$
C _{max} (ng/mL)	0.163 ± 0.092	0.591 ± 0.393	0.733 ± 0.476	1.99 ± 2.69
C _{max} ^b ([kg ng]/[mL mg])	0.056 ± 0.033	0.399 ± 0.242	0.249 ± 0.162	0.477 ± 0.65
C _{last} (ng/mL)	0.098 ± 0.099	0.048 ± 0.024	0.111 ± 0.104	0.048 ± 0.019
AUC _{last} (h ng/mL)	0.117 ± 0.065	0.58 ± 0.38	3.0 ± 2.52	3.70 ± 3.66
AUC _{last} ^b (h kg ng/mL/mg)	0.04 ± 0.023	0.39 ± 0.26	1.03 ± 0.873	0.88 ± 0.883
Fenofibric acid pharmacokinetic dat	ta			
Dose level (mg/kg)	2.96 ± 0.119	1.48 ± 0.064	2.97 ± 0.105	4.28 ± 0.131
t _{last} (h)	12-24 ^a	24.0	24.0	24.0
$t_{max}(h)$	1.0-1.5 ^a	0.5-1.5 ^a	1.0-1.5 ^a	$0.5-2.0^{a}$
C _{max} (ng/mL)	433 ± 169	922 ± 283	1560 ± 892	2410 ± 1030
C _{max} ^b ([kg ng]/[mL mg])	145 ± 54.6	623 ± 190	524 ± 294	562 ± 233
C _{last} (ng/mL)	86.7 ± 107	64 ± 25	154 ± 74.3	233 ± 152
AUC _{last} (h ng/mL)	2200 ± 1460	3600 ± 905	8210 ± 2490	$11,800 \pm 1170$
AUC _{last} ^b (h kg ng/mL/mg)	736 ± 482	2440 ± 629	2780 ± 854	2750 ± 278
AUC_{∞} (h ng/mL)	1550 ^c	5190 ^c	13,000 ^c	13,400
AUC_{∞}^{b} (h kg ng/mL/kg)	512 ^c	3450 ^c	4440°	3110 ^c
t _{1/2} (h)	10.9 ^c	14.1 ^c	18.2°	8.71 ^c

^a Range

b Dose normalized to 1 mg/kg.

^c Approximation.

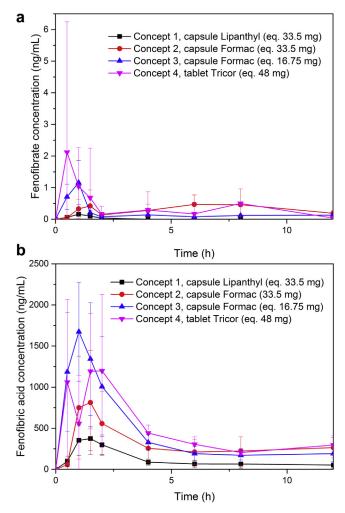


Figure 2. (a) Average plasma concentration versus time curves of fenofibrate after single dosing in male Beagle dog. (b) Average plasma concentration versus time curves of fenofibric acid after metabolization of fenofibrate. (The concentrations are normalized to 33.5 mg). Results are mean \pm standard deviation obtained from 4 animals

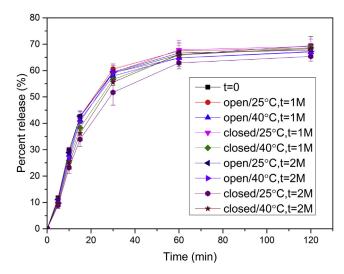


Figure 3. Dissolution/release experiments of stability samples of OMS powder (n=3; eq. 33.5 mg of fenofibrate) in 900-mL simulated gastric fluid + Tween 80. Results are mean \pm standard deviation of 3 experiments.

measurements showed absence of any crystallinity during the whole stability period. These results that support the unique stability properties of the silica technology are in accordance with the previously reported findings regarding ezetimibe-loaded OMS.

Conclusion

In the present study, the ability of OMS material to improve biopharmaceutical performance of poorly soluble compound fenofibrate was confirmed *in vitro*. *In vivo* study in dogs revealed PK profile of fenofibrate and its active metabolite fenofibric acid after oral administration of fenofibrate—OMS formulations. This study indicative of the potential of OMS-based formulations to improve bioavailability of fenofibrate revealed good tolerability and satisfying safety level of the used dose (eq. 33.5 mg) of fenofibrate in this highly stable formulation and opened the possibility for its further *in vivo* testing in humans.

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